

Report No.: 777/FOE/19

Agreement on re-stamping

(the transfer of existing labels) of products intended for the design and repair of pressure equipment in accordance with the pressure vessels act or AD 2000 HP0.

between the company

B&A Montagetechnik GmbH Riederstraße 13 A - 4753 Taiskirchen

and

the notified body

TÜV AUSTRIA SERVICES GMBH Deutschstraße 10 A - 1230 Wien

Purpose of the agreement

The purpose of the agreement is to ensure a proper transfer of existing labels (re-stamping) of products used for the design and repair of pressure equipment in accordance with the above-mentioned regulations by the above-mentioned company through suitable measures.

Pre-requisites for the agreement

The above-mentioned company (Client) meets the following pre-requisites.

- 2.1. Proper operational organisation
- 2.2. Well arranged storage
- 2.3. Qualified plant employees are designated who have the necessary knowledge about materials, descriptions of materials and their labelling in accordance with the regulations
- 2.4. It has defined labels using which the above-mentioned company and the qualified plant employees, designated according to paragraph 2.3, can be identified.

3. Scope of the agreement

Only those products, which require inspection certificate 3.1 or a plant certification 2.2 (if permitted) according to EN 10204 and where the original stamp is clearly legible, may be re-stamped. Products for which inspection certificates 3.2 are necessary and those with doubtful original stamps should not be re-stamped.

Implementation of the re-stamping

- 4.1 Generally the re-stamping is carried out using a marking stamp before separating the parts.
- 4.2 Products which are thin or have certain surface finishes can be labelled using permanent colour or other means (for e.g. compressed air-metal scribe etc.), provided that this type of labelling is allowed in the corresponding material standards or data sheets.



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- 4.3 The responsible and qualified plant employee has to place the label in place of the manufacturer label using the stamp defined in section 6.1.
- 4.4 Intermediate re-stamping is not required for parts that are machined on all the sides. The corresponding system to ensure traceability of the material flow were laid down as follows:

Before machining, the stamp is entered in the machine drawing and confirmed by the person responsible for re-stamping. After machining, the stamp is to be transferred from the machine drawing to the component and labelled with the stamp defined in section 6.1.

Documentation

- 5.1 The re-stamping should be documented in the form of appropriate plant records (re-stamping log). All the transactions (order number, material, dimensions, layout, original manufacturer label, number of the corresponding certificate, sample number, new material designation, the responsible and qualified plant employees) must be shown in it.
- 5.2 If re-stamped parts are supplied to others for further processing, then a re-stamping certificate is to be attached to these parts.
- 5.3 Provision should be made for TÜV AUSTRIA SERVICES GMBH to verify the proper implementation of the re-stamping at any time. In addition, the boiler inspector of TÜV AUSTRIA SERVICES GMBH shall have access to the necessary documents and entry to the premises.

The proper implementation of the re-stamping will be reviewed at least once a year by TÜV AUSTRIA SERVICES GMBH.

Re-stamping authorisation

6.1 Based on their knowledge, the following qualified plant employees who are responsible for the restamping are designated along with the associated marking stamps by the company mentioned on page

Name	Signature	Marking stamp
Josef BRANDL		BA 01
Franz AULEITNER	Juli him	BA 2 BA 02

The above-mentioned persons were instructed about their responsibilities by TÜV AUSTRIA SERVICES GMBH.



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- 6.2 If the authorised person for re-stamping leaves the company, a new person has to be designated in agreement with TÜV AUSTRIA SERVICES GMBH. The authorisation is not automatically transferred to another person.
- 6.3 A person authorised for re-stamping should not give his/her stamp to others within the company.

7. Revocation of the agreement

The partners to this agreement are entitled to revoke this agreement in writing at any time with immediate effect. The revocation does not require any justification. Any misuse of the agreement by the company mentioned on page 1 will result in an immediate revocation on the part of the testing centre.

8. Liability

The company B&A Montagetechnik GmbH above mentioned (Client) hereby declares that it shall be solely responsible for any consequences arising from the re-stamping carried out by it and indemnifies TÜV AUSTRIA SERVICES GMBH against damages and complaints if it has accepted the re-stamping ignoring the actual underlying facts and acted relying on the correctness. This is especially true in case of the boiler inspectors employed by TÜV AUSTRIA SERVICES GMBH.

9. Consent for re-stamping

- The notified body of TÜV AUSTRIA SERVICES GMBH gives its consent that the company mentioned 9 1 on page 1 can carry out re-stamping. The preconditions associated with the consent are met and quaranteed by the company mentioned on page 1.
- 92 In addition, materials with inspection certificate 3.2 according to EN 10204 for small parts as defined in the technical regulations (see for e.g. AD-2000 HP 0, section 4.2.1), can be re-stamped.

10. Costs

The cost for the initial inspection and regular monitoring by the testing centre is borne by the company mentioned on page 1

11. Obligation

The undersigned certify that the above-mentioned preconditions are met and undertake to comply with the arrangements made in this agreement.

The issue of the first re-stamping agreement with the reference 11. March 2014 took place on 777/FOE/14, the last extension with the No. 777/FOE/18 on 22. June 2018.

This re-stamping agreement is valid until: 13. April 2020

TÜV AUSTRIA SERVICES GMBH

Notified Body 0408

Leonding, 29. July 2019

place, date

Client / Company 13 Fax + +43 / (0) 7764 / 20 551 Email: j brandl@ba-montage.at

> Taiskirchen, 25. July 2019 place, date

Enclosures: ---

All testing inspection and surveillance activities were carried out in accordance TÜV AUSTRIA SERVICES GMBH

with the QM system of





Revision: 07 dated 21.06.2017